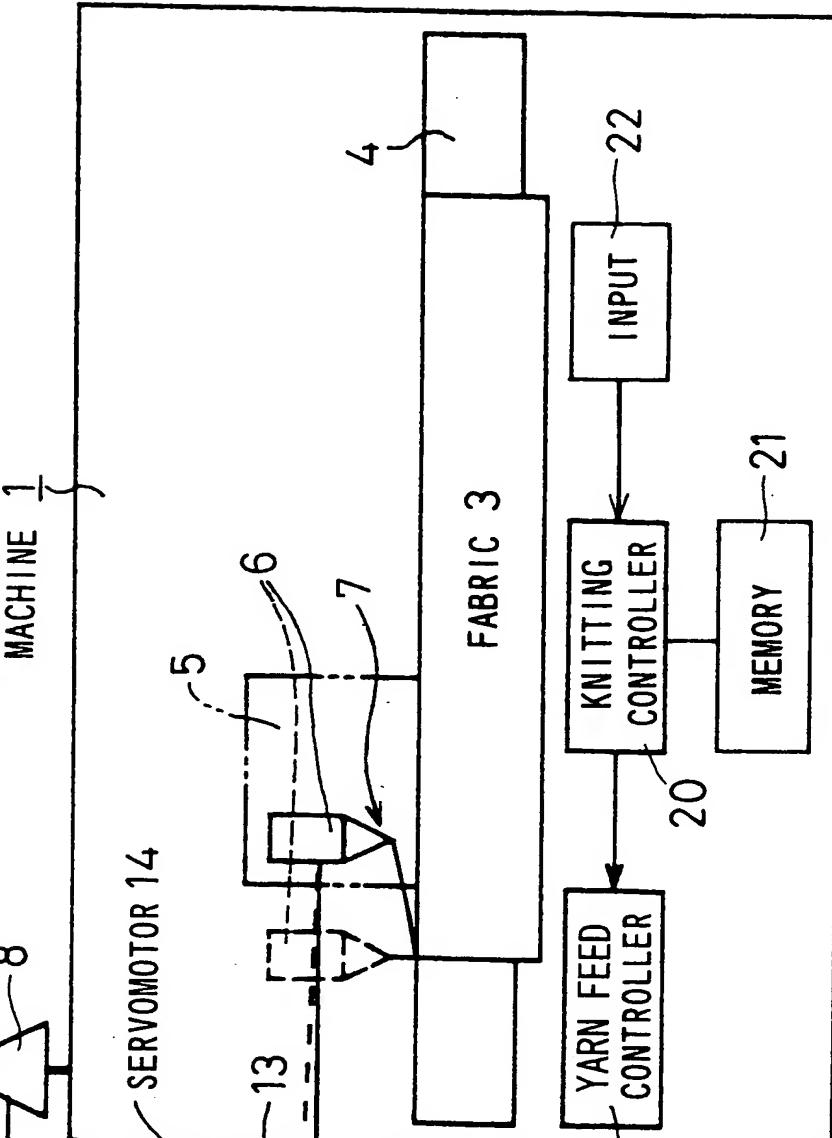


FIG. 1

FLAT KNITTING  
MACHINE 1



*FIG. 2*

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KNITTING TEXTURE	TENSION	LOOP LENGTH (INITIAL LOOP LENGTH)	STITCH NUMBER	COURSE LENGTH AT KNITTING TIME	COURSE LENGTH (mm)	RATIO (AT FEEDING IN TIME)	COURSE LENGTH IN NO-LOAD STATE	LOOP LENGTH (mm)	RATIO TO INITIAL LOOP LENGTH	EQUIVALENT GAUGE
PLAIN KNITTING	0g	10	100	1000	1000	100%	1000	10.0	100%	7G
PLAIN KNITTING	10g	10	100	1000	900	90%	950	9.5	95%	8G FEELING
PLAIN KNITTING	20g	10	100	1000	800	80%	850	8.5	85%	10G FEELING
PLAIN KNITTING	30g	10	100	1000	700	70%	750	7.5	75%	12G FEELING

FIG. 3

